Work Order ID 78227  January-02-12 3:51:48 PM				*782	77*						Page 1
Revision ID:	D412-760-0  Cabin Floor P			Accept	*N900	<b>040</b>	100	)*	Setup Star Stop	1/1	S1*
	02/01/2012	Start Qty: 4.00	*4* *4*		Cust Item I Customer:	D:			·	· ····································	S2*
Approvals:		n: MLJ				nte:		I	Run Star Stoj	· '\	R1*
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	R2* Insp. Stamp
Draw Nbr	Rev	ision Nbr				_ · _ · _ · · · · · · · · · · · · · · ·		<b>Q</b> -3			
IIN-D412-760 100 *100* DC Document Control	D	DOCUMENT CONTRO  Memo  Photocopy b	,	0.00 0.00 PPP D412-760-015 CHG	002 Sizluili-	7		\$	Corn	NJ 1	2-1-16 F
*110 * Packaging  Packaging		Pick Kit Memo	·	0.00				121	11/16	Ma	
120		QC4-100% Inspect kits	for completeness	0.00	ر اه						
*120* QC Quality Control		Memo		0.00	[2]W [1]		(	44	)		

## **Dart Aerospace Ltd** W/O: **WORK ORDER CHANGES Approval** Approval. DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / QC Inspector **Prod Mgr** Part No: \_\_\_\_\_\_ PAR #: \_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_ Date: \_\_\_\_ Resolution: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval** DATE **STEP** Sign & **Action Description** Initial Section A Chief Eng QC Inspector Section C Chief Eng Chief Eng Date

Work Ord  January-02-12		227		*782	77*					Pag	e 2
Item ID: Revision ID: Item Name:	D412-760-0 Cabin Floor P			Accept	*N900	<b>040</b>	100	*	Setup Stai	ומיאו	•
Start Date: Required Date: Reference:	02/01/2012	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item I Customer:	D:				IV.57	
Approvals:	Process Pla	ın:	Date:	Tooling:	Da	ıte:	_	I	Run Stai	rt *NR1*	•
	QC:		Date:	SPC (Y/N):	Da	ite:			Sto	*NR2*	r
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Insp. Number Stamp	
*130* Packaging		Packaging Memo		0.00				St	12	31-17	-
Packaging			pack for shipping as per	PPP D412-760-015				•			
140 *140*		QC21- Final Inspection -	Work Order Release	0.00					13	11/17 4	\
QC		Memo		0.00			-				1

0.00

Memo

\*14**0**\*

Quality Control

\$ 1201-17

# Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr OC Inspector OC Inspector

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed:	Date:

WORK ORDER NON-CONFORMANCE (NCR)

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B		Verification	Approval	Approval				
DATE ST	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector				
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						-						
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# **Picklist Print**

January-02-12 3:51:52 PM

Work Order ID: 78227

\*78227\*

Parent Item:

D412-760-015

\*D412-760-015\*

Parent Item Name: Cabin Floor Protector

**Start Date:** 02/01/2012

**Required Date:** 16/01/2012

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP rev A 07.07.05 new issue EC

IPP Rev:B 08-08-20 revB as per dwg DD verified by:EC

	nponent Item II n Name	<b>)</b> /	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN96	60JD10	>	NAS1149D0363J	Purchased	No			110	Each	0.0000	28	112		^	<del> </del>
S <sub>1</sub> *Δ Wash	N960.	טו	10*								**	M121	)/4ap	)	
$\sim$	60JD416	7	NAS1149D0463J	Purchased	No			110	Each	0.0000	A T	148			) 11×
₩ash	N960.	ΙD	416*					PIIM	075(4)		mil mil		M 11746		
D357	74-5	,		Manufactured	No			110	Each	0.0000	1	4	/	b	
Cabin	03574- n Floor Protector	5*									**	1578	3228		
C D357	74-6			Manufactured	No			110	Each	0.0000	1 4	4	$\wedge$		
	03574- n Floor Protector	<b>6</b> *									**	B782	295		
D357:				Manufactured	No			110	Each	0.0000	1	4	/)		
フや <b>*</b> 厂 Cabin	3575- n Floor Protector	5*									**	B782	30\$	<u> </u>	
D357:		•		Manufactured	No			110	Each	0.0000	1	4	//		
Cabin	3575-	<b>6</b> *									**	B782	314		
D3580				Manufactured	No			110	Each	109.0000	6	24	$\wedge$	_	
♪\ <mark>*</mark> □	)3580- e Bracket	1*									**	DIII6	¥_	(4)	<del></del>
						Location	<u>!</u>	Loc C	<u>Otv</u>	Loc Code					
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# **Dart Aerospace Ltd**

W/O:			V	VORK ORDER CHANG	ES					¥.g.		
DATE	STEP	PRO	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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		·										
						-						
Part No	:	PAR #:	Fault Ca	tegory:	_ NCF	R: Yes	No DQA	<b>\:</b>	Date:			
	R	esolution:	Disposit	ion:	_ QA:	N/C CI	osed:	sed: Date:				
NCR:			WORK OR	DER NON-CONFORM	ANCE	(NCR	(1)					
DATE	STEP	Description of NC	Initial	Corrective Action Sect Action Description	ion B	Sign &	Verific		Approval	Approval		
		Section A	Chief Eng	Chief Eng		Date	Section	on C	Chief Eng	QC Inspector		
			:									

January-02-12 3:51:52 PM

Work Order ID: 78227

\*78227\*

Parent Item:

D412-760-015

\*D412-760-015\*

Parent Item Name:

Cabin Floor Protector

Start Date: 02/01/2012

**Required Date: 16/01/2012** 

Start Oty: 4.00

Required Qty: 4.00

D3628-1

Manufactured

110

Each

312.0000

Location

ST072 71424 Loc Qty 312 312 Loc Code

D3628-3

Manufactured

No

No

110 Each

296 0000

Loc Code

Location Loc Qty ST071 43031 ST072 68213

200 Each

MS24694-S100

MS24694-S54

Purchased

Purchased

No

110

96

96

200

107.0000

No

ST289A 117423 118840

107 7 100 110 Each

Loc Oty

Loc Code

114.0000

Location ST289A

118078

119124

Location

Loc Qty 114 14

100

Loc Code

# **Dart Aerospace Ltd**

	<u> </u>												
W/O:			W	ORK ORDER CHAN	GES					***			
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Date Qty Approval Chief Eng / Prod Mgr					
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Part No	:	PAR #:	Fault Cat	egory:	NC	R: Yes	No DQ	o DQA: Date:					
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NCR:			WORK ORI	DER NON-CONFORM	<b>IANCE</b>	E (NCR	R)						
DATE	STEP	Description of NC			ection B	Sign &		Verification Approval					
	0,2,	Section A	Initial Chief Eng	Action Description Chief Eng	) 	Date	Secti	on C	Approval Chief Eng	QC Inspector			
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### DART AEROSPACE LTD.

# REFERENCE ONLY

IIN-D412-760 Page 27 of 27

50 PARTS LIST

	5.0 PARTS LIST									
Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description		
X						_	D412-760-011	CABIN FLOOR PROTECTOR KIT		
	Х	7.1					D412-760-013	CABIN FLOOR PROTECTOR KIT		
-		Х					D412-760-015	CABIN FLOOR PROTECTOR KIT		
		-~	X				D412-760-017	CABIN FLOOR PROTECTOR KIT		
				Х			D412-760-011	AFT CABIN WALL AND PYLON PROTECTOR KIT		
<u> </u>				-	Х		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT		
<b>-</b>					<del>  ^-</del>	X	D412-760-713	BAGGAGE COMPARTMENT PROTECTOR KIT		
							D3574-1	CABIN FLOOR PROTECTOR		
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Revision: **E** 

Date: 09.12.02